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Category	Mills - Vertical	
Manufacturer	Cincinnati	
Model	#4 Plain	
Serial Number	4J4P1V-18	
Table Length	80.00 in	2032.00 mm
Table Width	18.00 in	457.20 mm
Table Feed Range	1.00 – 22.50 in/min	25.40 - 571.50 mm/min
Rapid Traverse	150.00 in/min	3810.00 mm/min
Long Travel	42.00 in	1066.80 mm
Cross Travel (Without Brace)	14.00 in	355.60 mm
Vertical Travel	20.00 in	508.00 mm
Maximum Centerline Spindle to Top of Table	20.00 in	508.00 mm
Maximum Face Column To Braces	40.25 in	1022.35 mm
Motor Rating	20.00 hp	14.91 kW
Spindle Quill Diameter	5.10 in	129.54 mm
T-Slots	3	
Spindle Speeds	24 (16 – 1400 RPM)	
Horizontal Spindle Taper	#50	
Universal Head Taper	#50	
Coolant	Yes	
Power	3 Phase, 60 Hz, 220/440 Volts	
Additional	Rectangular Dynapoise overarm, tooling, independent motorized head on overarm	
Machine Length	130.88 in	3324.35 mm
Machine Width	139.00 in	3530.60 mm
Machine Weight	12900.00 lbs	5851.34 kg
Condition	Good	