

This machine and many others can be found at hadanichmachine.com!

Category	Mills – Vertical Boring, C – Axis and Milling Spindle	
Manufacturer	Dorries	
Model	VCE 160 / 2000	
Serial Number	B-186-50943	
Year	1985	
Control	New Siemens, or Fanuc CNC	
Table Diameter	63.00 in	1600.20 mm
Swing	78.70 in	1998.98 mm
Height Under Rail	72.50 in	1841.50 mm
Table Speed Minimum / Maximum	2.5 - 250 RPM Infinitely Variable	
Chuck Type	Face Plate with T-Slots	
Number Of Jaws	4	
Jaw System	Independent	
Jaw Type	Bolt-On	
Ram Size	9.5 X 9.5 in	240 x 240 mm
Head 1	Square Ram Type	
Z – Vertical Slide Travel	59.00 in	1498.60 mm
X – Horizontal Saddle Travel	90.60 in	2301.24 mm
Location	Rail Mounted	
Tool Changer / Number Of Tools	Yes - 16 Position Dorries Disc Block Type	
Milling Spindle	Yes	
Milling Spindle Taper	#50	
Milling Spindle Power	29.33 hp	21.87 kW
C - Axis	360,000 Position - Full Contouring	
Rail Positioning	14 Positions, Controlled By CNC	
Total Rail Travel	51.18 in	1300.00 mm
Chip Conveyor	Yes - Mayfran	
Coolant	Yes	
Way Covers	Metal Telescopic on Rail	
Power	Existing	
Additional	Heidenhain scales, angle grinding head with 12 in (305 mm) wheel, hydraulic table clamps	
Machine Length	180.00 in	4572.00 mm
Machine Width	276.00 in	7010.40 mm
Machine Height	264.00 in	6705.60 mm
Weight	36400.00 lbs	16545.00 kg
Condition	Excellent - Rebuilt	
Warranty	Manufacturers Warranty on CNC, One Year on Replaced Parts	