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Category	Mills – Vertical Boring	
Manufacturer	Giddings & Lewis	
Model	VTL 36/42	
Serial Number	511-011-70	
Table Diameter	36.00 in	914.40 mm
Swing	42.00 in	1066.80 mm
Height Under Rail	36.00 in	914.40 mm
Table Speed	4 - 320 RPM Infinitely Variable	
Motor Power	75.00 HP	56.25 kW
Chuck Type	Combination	
Jaw System	Independent / Universal	
Number of Jaws	4	
Hard Jaws	Bolt On Hardened	
Rapid Travel Speed	200.00 in/min	5080.00 mm/min
Head 1 Type	Power Indexing, Programmable Turret	
Location	Rail Mounted	
Location	Sidehead Right Column	
Rail Positioning	Manual	
Head 3 Type	Sidehead	
Ram Cross Section	7 X 7 inches	
Turret Number of Sides	4	
Number of Index Positions	4	
W – Vertical Saddle Travel	48.00 in	1219.20 mm

U – Horizontal Slide Travel	24.00 in	609.60 mm
Z – Vertical Slide Travel	28.00 in	711.20 mm
Ways	Hardened	
Way Covers	New Gortite Way Covers	
Coolant	Yes	
Chip Conveyor	Optional	
Power	Existing	
Additional	2 table speed ranges, optional threading, new servo and spindle drives, all new magnetics	
Weight	48,000 lbs	21818 kg
Condition	Excellent	

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