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Category Grinders – Drill Point

Manufacturer Giddings & Lewis

Model Winslowmatic 100C

Serial Number 941-0297-93

Sharpening Rate 500 units per hour

Concentricity (TIR) 0.0005 in 0.013 mm

Drill Grind Diameter Minimum 0.0625 in 1.55 mm

Drill Grind Diameter Maximum 1.50 in 38.00 mm

Point Angle Minimum 90 Degrees

Point Angle Maximum 140 Degrees

Supported Grind Geometries

Helical, Wide Web Helical Racon, Bickford, Conventional, Step Drill, Core Drill

(2.8) 4 Flyded (3.7) 3.9 4 Attaciple flyded plant (3.5) better (3.7)

(3 & 4 Fluted), Taps (2, 3 & 4 straight fluted plug & bottom)

Twist Drill Types Supported Jobber, taper shank, screw machine, crankshaft and parabolic

Drill Length Maximum None

Wheel Dressing Automatic (after a selectable number of drills have been ground)

Grinding Wheel Speed 1800 RPM

Grinding Wheel Diameter 20.00 in 500.00 mm

Condition Excellent