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Category	Lathes – Hollow Spindle	
Manufacturer	Lodge & Shipley	
Model	ProfiTurn 40 3220-25	
Year	1980s	
Control	A-B 9230 CNC Control, Retrofitted 1990s	
Swing Over Bed	40.00 in	1016.00 mm
Swing Over Cross Slide	28.00 in	711.20 mm
Spindle Bore	12.50 in	317.50 mm
Distance Between Centers	72.00 in	1828.80 mm
X – Cross Slide Travel	24.00 in	609.60 mm
Z – Carriage Travel	76.00 in	1930.40 mm
Turret 1	8 Station Horizontal Programmable	
Chuck Diameter	Per Customer Requirements	
Spindle Power	40.00 HP	30.00 kW
Spindle Speed	0 - 600 RPM Infinitely Variable	
Spindle Nose	A1-20	
Tailstock	Currently No Tailstock	
Chip Conveyor	Yes	
Additional	38.5 inch (978 mm) swing over carriage, ways reground 2007, new servo motors, drives, and CNC 1990s	
Condition	Good	

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