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Category	Lathes - Twin Spindle, Vertical Turning		
Manufacturer	SMS		
Model	Accu-Cell AC-300-2		
Serial Number	79453		
Year	2005		
Control	Fanuc 160i-T		
Spindle Spacing	21.50 in		546.00 mm
Swing	16.00 in		406.40 mm
Maximum Turning Diameter	16.00 in		406.00 mm
Maximum Turning Length	14.00 in		355.60 mm
Spindle Speed	0 - 3600 RPM Infinitely Variable		
Chuck Type	Speed Grip Power Collet Chucks		
Turret Number of Sides	12		
Number of Index Positions	12		
Z – Vertical Slide Travel	14.00 in		355.60 mm
X – Horizontal Saddle Travel	8.00 in		203.20 mm
Rapid Travel Speed	650.00 in/min		16510.00 mm/min
Type	Turret		
Ram Size	12		
Z2 – Vertical Slide Travel	14.00 in		355.60 mm
X2 – Horizontal Saddle Travel	8.00 in		203.20 mm
Rapid Travel Speed	600.00 in/min		15240.00 mm/min
Type	Turret		

Power	3 Phase / 60hz / 480 Volt AC Existing	
Additional	In-line computerized gauging station, Mayfran coolant pumpback system with 16" 2.2 kw single horizontal chip shredder, GE Fanuc series 90-30 PLC control, air conditioner for electrical cabinet, additional 2 arm overhead gantry robot transfer systems; linear scales for x and z axis; air gauge, flex gauge	
Machine Length	102.00 in	2590.80 mm
Machine Width	124.00 in	3149.60 mm
Machine Height	126.00 in	3200.40 mm
Weight	22000 lbs	10000 kg
Condition	Excellent	

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