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Category	Mills – Horizontal Boring, Table Type	
Manufacturer	Summit	
Model	Summatic 5	
Serial Number	02-14	
Year	1990s	
Control	New Fanuc 18imb Or Siemens Or Heidenhain	
Spindle Diameter	5.11 in	129.79 mm
X – Horizontal Table Travel	98.40 in	2499.36 mm
Y – Vertical Headstock Travel	70.80 in	1798.32 mm
Z – Spindle Travel	31.40 in	797.56 mm
W – Saddle Travel	59.00 in	1498.60 mm
Table Width	49.00 in	1244.60 mm
Table Length	59.00 in	1498.60 mm
Spindle Taper	#50	
Spindle Speed	10-1000 RPM Infinitely Variable	
Spindle Drawbar	Power Tool	
Tool Changer / Number Of Tools	42 Position	
Ways	Hardened	
Way Covers	Steel Telescoping	
Coolant	Yes	
Power	3 PH / 60 Hz / 440 V existing	
Additional	4-way bed design; hydraulic system and oil cooler; new servo motors, servo drives and spindle drive	
Machine Length	240.00 in	6096.00 mm

Machine Width	156.00 in	3962.40 mm
Machine Height	148.00 in	3759.20 mm
Weight	55000 lbs	25000 kg
Condition	Good	

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