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Category	Grinders – Cylindrical, Angle Head	
Manufacturer	Toyoda	
Model	GL-5A-32	
Year	1993	
Control	GC32 CNC	
Wheel OD	24.00 in	609.60 mm
Wheel ID	10.00 in	254.00 mm
Wheel Width Maximum	4.92 in	124.97 mm
Distance Between Centers	24.80 in	629.92 mm
Swing Over Table	12.60 in	320.04 mm
Maximum Workpiece Weight	330.00 lbs	149.69 kg
Maximum Grinding Diameter	8.60 in	218.44 mm
Wheel Spindle Power	15.00 hp	11.19 kW
Wheel Spindle Speed	11800.00 ft/min	3596.64 m/min
Wheel Dresser	Diamond Roll Dresser	
Wheel Head Angle	Fixed Angle - 30 Degrees From Workhead Rotational Axis	
Work Head Spindle Taper	4 MT	
Work Head Spindle Speed	16 - 500 RPM Infinitely Variable	
Foot Stock Quill Taper	4 MT	
Foot Stock Quill Travel	2.36 in	59.94 mm
Coolant	Yes	
Filtration System	RO 4305	
Power	Existing	
Additional	SBS model SB-4500 wheel balancer, Torit Dryflo mist collector, rear mounted flagging device	
Machine Length	120.00 in	3048.00 mm
Machine Width	128.00 in	3251.20 mm
Machine Height	84.00 in	2133.60 mm
Condition	Good	